

## **BROACH OIL "P-3" EXTREME PRESSURE MACHINE FLUID**

### Typical Properties

ISO Grade	10
Viscosity, cSt	
At 40 C	10.66
At 100 F	2.55
Sulfur Content, %wt	1.9
Flash Point, (COC) Deg F	300
Specific Gravity, 60/60F	0.8939
Gravity, API @ 60 F	26.8
Density, lbs/gal	7.443

The values shown are typical of current production. Some are controlled in the manufacturing process, while others are not. All of them may vary within tolerable ranges.

A metal working fluid formulated for internal or external broaching applications. The product contains chemical active constituents necessary for efficient cutting on a variety of work materials.