METALWORKING FLUID T SERIES EXTREME PRESSURE MACHINE FLUID

	Typical Properties	
ISO Grade, (Aprox.) Viscosity, cSt	TD-35 32	TF-35 32
At 40 C At 100 F	37.2 5.8	37.2 5.8
Sulfur	Present	Present
Chlorine	Present	Present
Fatty Oil	None	Present
Flash Point, (COC) Deg F	375	375
Specific Gravity, 60/60F Gravity, API @ 60 F	0.8871 28.0 7.787	0.871 28.0
Density, Ibs/gal	7.387	7.387

The values shown are typical of current production. Some are controlled in the manufacturing process, while others are not. All of them may vary within tolerable ranges.

A metal working fluid formulated for a wide variety of cutting operations where machining requirements range from moderate to severe, such as broaching, tapping, and grinding/honing applications. The product is light colored and contains chemical active constituents necessary for efficient cutting on a variety of work materials. Metalworking Fluid T Series imparts corrosion/rust protection to both working part and machine, increases tool life and contributes to better piece finish.

Metalworking Fluid TF-35 contains a lubricity agent to ensure extremely fine surface finishes.