## HEAT TRANSFER OIL PLUS

	Typical Properties				
ISO Grade	22	32	46	56	68
Viscosity, cSt At 40 C At 100 C	21.8 4.3	32.0	46.2 6.8	56.2 7.7	67.6 8.7
At 100 C Viscosity, SUS AT 100 F	4.3	5.4 166	0.0 239	292	<i>8.7</i> 351
At 210 F	41 103	100 44 102	239 49 101	292 51 100	55 100
Viscosity Index Flash Point, (COC) Deg F Rour Reint, Dog F	400 -10	405	440	450 +5	480 +10
Pour Point, Deg F Deg C	-23	-5 -21	-0 -18	-15	-12
Specific Gravity Gravity, API @ 60 F	0.8628 32.5	0.8665 31.8	0.8708 31.0	0.8735 30.5	0.8762 30.0

The values shown are typical of current production. Some are controlled in the manufacturing process, while others are not. All of them may vary within tolerable ranges.

These premium heat transfer oils are formulated to meet the demanding service requirements of circulating heat transfer systems. Thermal stability is achieved by utilizing hydrocracked base stocks with excellent additive chemistry for outstanding and oxidation resistance at sustained operating temperatures up to  $600^{\circ}$ F. The product is non-corrosive to steel and copper in closed systems resulting in long service life for both the fluid and equipment. Low volatility characteristics, especially ISO Grades 46, 56, & 68, reduce vapor lock in circulating pumps and diminishes the possibility of system cavitation.

## APPLICATIONS

Recommended for heat exchangers where a hot-oil medium is the energy transfer mechanism, i.e. asphalt plants, boiler systems, crude heating. It is suggested that the appropriate ISO Viscosity should be considered for individual applications based on system requirements. The recommended maximum temperature range is  $600^{\circ}$ F for closed systems and  $400^{\circ}$ F for open systems.